

CLAIM AMENDMENTS:

1 Claim 1 (original) Manufactured product obtained by
2 pultrusion and made from composite material in natural and/or
3 synthetic fibers having phenolic reesin-based matrix, characterized
4 in that at least one poriton thereof has a cellulose-based coating.

1 Claim 2 (currently amended) Manufactured product in
2 composite material according to ~~the previous claim~~ claim 1 ,
3 characterized in that said coating has flame-retardant proper-
4 ties.

1 Claim 3 (currently amended) Manufactured product in
2 composite material according to ~~one or more of the previous claims~~
3 claim 1 , characterized in that said fibres are glass fibres.

1 Claim 4 (currently amended) Manufactured product in
2 composite material according to [one or more of the previous
3 claims] claim 1 , characterized in that said coating is in
4 laminar form.

1 Claim 5 (currently amended) Manufactured product in
2 composite material according to ~~one or more of the previous claims~~
3 claim 1 , characterized in that said coating is in the form of a
4 foil having a plurality of through holes.

1 Claim 6 (currently amended) Manufactured product in
2 composite material according to ~~one or more of the previous claims~~
3 claim 1, characterized in that said coating is in the form of
4 flakes.

1 Claim 7 (currently amended) Manufactured product in
2 composite material according to ~~one or more of the previous claims~~
3 claim 1, characterized in that said coating is in the form of a
4 network.

1 Claim 8 (currently amended) Manufactured product in
2 composite material according to ~~one or more of the previous claims~~
3 claim 1, characterized in that said coating is in the form of a
4 powder.

1 Claim 9 (currently amended) Manufactured product in
2 composite material according to ~~one or more of the previous claims~~
3 claim 1, characterized in that said coating is in paper, card or
4 the like.

1 Claim 10 (currently amended) Manufactured product in
2 composite material according to ~~one or more of the previous claims~~
3 claim 1, characterized in that at least a portion of the exposed
4 surface of said coating is smooth.

1 Claim 11 (currently amended) Manufactured product in
2 composite material according to ~~one or more of the previous claims~~
3 claim 1, characterized in that at least a portion of the exposed
4 surface of said coating is rough.

1 Claim 12 (currently amended) Manufactured product in
2 composite material according to ~~one or more of the previous claims~~
3 claim 1, characterized in that at least a portion of the exposed
4 surface of said coating is embossed.

1 Claim 13 (original) Pultrusion process for producing a
2 manufactured product in composite in synthetic and/or natural
3 fibres with phenolic resin-based matrix, characterised in that it
4 comprises the following steps:
5 feeding continuous synthetic and/or natural fibres in a
6 phenolic resin bath for the impregnation of said fibres;
7 associating a coating of cellulose-based material with at
8 least one portion of at least one of the most outer fibres;
9 compacting the composite thus coated, shaping and/or
10 sizing the compacted composite and carrying out the finishing of
11 the shaped and/or sized composite.

1 14 (currently amended) Pultrusion process according to
2 ~~the previous claim~~ claim 13, characterised in that said coating is
3 associated with the fibres upstream of the impregnation bath.

1 15. (original) Pultrusion process according to claim
2 13, characterised in that said coating is associated with the
3 fibres downstream of the impregnation bath.

1 16. (original) Pultrusion process according to claim
2 13, characterised in that said coating is associated with the
3 fibres inside the impregnation bath.

1 17. (currently amended) Pultrusion process according
2 to ~~one or more of claims 13 and thereafter~~ claim 13, characterised
3 in that said coating is preimpregnated with phenolic resin upstream
4 of said impregnation bath.

1 18. (currently amended) Pultrusion process according
2 to ~~one or more of claims 13 and thereafter~~ claim 13, characterised
3 in that said coating is associated with a mat of continuous fibres
4 before entry into said resin bath.

1 19. (currently amended) Pultrusion process according
2 to ~~one or more of claims 13 and thereafter~~ claim 13, characterised
3 in that after the impregnation of the fibres but before compacting
4 the composite is covered with a protective sheet of material
5 resistant to thermal and mechanical stresses, such a protective
6 sheet allowing the coating in cellulose-based material to be

7 protected and the resin to be held when the composite is compacted
8 and then shaped.

1 20. (currently amended) Pultrusion process according
2 to ~~one or more of claims 13 and thereafter~~ claim 13, characterised
3 in that the material of the cellulose-based coating, if in the form
4 of flakes or powder, is associated with the impregnated fibres
5 before compacting feeding them through a matrix carrying an impres-
6 sion, through which the coating material is to be passed, having
7 the same shape as that which one wishes the coating to take up on
8 the manufactured product.

1 21. (currently amended) Use of a cellulose-based
2 material for coating at least a portion of the outer surface of a
3 manufactured product obtained by pultrusion and made from compos-
4 ite material in natural and/or synthetic fibres with phenolic
5 resin-based matrix.

Claim 22. (canceled)